

Premium 6.5 Diesel Detail Pricing

<i>Item</i>	<i>Qty.</i>	<i>Unit Price</i>	<i>Price</i>
KD Splayed Caps & Fasteners	1	\$500.00	\$500.00
KD 18:1 Pistons	1	\$995.00	\$995.00
ARP Head Studs	1	\$225.00	\$225.00
DSG Gear Drive	1	\$475.00	\$475.00
Cylinder Heads	2	\$500.00	\$1,000.00
Camshaft	1	\$415.14	\$415.14
Oil Pump	1	\$87.31	\$87.31
Lifters	16	\$13.67	\$218.72
Rocker Retainer	16	\$0.69	\$11.04
Head Gaskets	2	\$21.22	\$42.44
Top Gasket Set	1	\$45.76	\$45.76
Conversion Gasket Set	1	\$57.26	\$57.26
Pre-Chambers	8	\$34.06	\$272.48
Connecting Rod Bolts	16	\$5.96	\$95.36
Rod Bearings (set)	1	\$82.79	\$82.79
Main Bearings (set)	1	\$70.02	\$70.02
Cam Bearings (set)	1	\$48.06	\$48.06
Total Seal Gapless 2nd Rings	8	\$12.94	\$103.52
Torsional Damper	1	\$88.94	\$88.94
Flexplate	1	\$144.14	\$144.14
Filler Bolts	6	\$2.74	\$16.44
Miscellaneous (freeze plugs, etc.)	1	\$11.50	\$11.50
Parts Inbound Shipping			\$287.50
Parts Total			\$5,293.42
Manaflex Crankshaft	1	\$40.25	\$40.25
Index Grind Crankshaft	1	\$143.75	\$143.75
Clean and Magnaflex Block	1	\$80.50	\$80.50
Install Splayed Caps & Align Bore	1	\$690.00	\$690.00
Align Hone Mains	1	\$143.75	\$143.75
Block True	1	\$143.75	\$143.75
Set Deck Height	1	\$69.00	\$69.00
Cylinder Bore	8	\$11.50	\$92.00
Torque Plate Hone	1	\$258.75	\$258.75
Recondition Rods & Equalize Lengths	1	\$564.65	\$564.65
Install Cam Bearings & Freeze Plugs	1	\$34.50	\$34.50
Balance Crank Assy.	1	\$201.25	\$201.25
Machining Total			\$2,462.15
Assembly Labor	25	\$80.00	\$2,000.00
Miscellaneous Labor (Disassembly, etc.)	4	\$80.00	\$320.00
Intake Port Matching	6.25	\$80.00	\$500.00
Labor Total			\$2,820.00
Total			\$10,575.57
Refundable Core Charge			\$1,800.00
Core Inbound Shipping			\$300.00